

Part Number	Top Diameter DIM "A" (in)	Base Diameter DIM "B" (in)	Tabletop Shape	Capacity Total / Per Side (lbs)	Cycle Time* (sec)	Air Flow** (SCFM)	Weight*** (lbs)	Max. Rack Size Option #1 (in)	Max. Rack Size Option #2 (in) 44 x 36	
AX030-0108	108	72	ROUND	10,000 / 5,000	6	60	5,300	96 x 28		
AX030-0120	120	84	ROUND	10,000 / 5,000	6.5	60	5,600	108 x 40	56 x 48	
AX030-0132	132	96	ROUND	10,000 / 5,000	6.5	75	6,000	120 x 52	68 x 60	
AX030-0144	144	108	ROUND	10,000 / 5,000	7	75	6,500	132 x 64	80 x 72	
AX030-0156	156	120	ROUND	10,000 / 5,000	7	75	7,000	144 x 76	92 x 84	
AX031-XXXYYY	XXX	YYY	RECTANGULAR	10,000 / 5,000	TBD	TBD	TBD	TBD	TBD	

* CYCLE TIME FOR 180° ROTATION. MAY VARY DEPENDING ON LOAD SIZE. EXCLUDES DEFLATION TIME (APPROX. 0.8 SECONDS) ** APPROXIMATE AIR FLOW AT 80 PSI *** APPROXIMATE WEIGHT, WILL VARY BASED ON TABLETOP SIZE **** CUSTOM RECTANGULAR TOP OPTION AVAILABLE, CONTACT SALES FOR MORE INFORMATION

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F		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		WORK ORDER #		ROUTING		PRODUCTION SYSTEMS		[www.alignproduc	Brush College Rd Decatur, IL 62526 ctionsystems.com es@alignprod.com
	DISCARD ALL DRAWINGS AND/OR BILL OF MATERIALS ISSUED PRIOR TO			DRAWN	BME	7/22/2019				Phor	ne: 217.423.6001
	8/1/2019 USE PRINT WITH THE LATEST DATE	FRACTIONS: DECIMALS: ± 1/16 .X ± .06 ANGULAR: .XX ± .02 ± 1° .XXX ± .005		THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO ALIGN PRODUCTION SYSTEMS LLC AND SHALL NOT BE DISCLOSED FOR ANY PURPOSE NOR USED FOR MANUFACTURING PURPOSES WITHOUT THE WRITTEN PERMISSION OF ALIGN PRODUCTION SYSTEMS LLC.		HIGH SPEED TURNTABLE / 10K CAPACITY / SALES					
	FOR PRODUCTION			TOTAL WT.	SHEE	Г	SIZE	SCALE	DRAWING NO.	DOD 0004	REV.
ENGR. APPROVAL		DO NOT SCALE DRAWINGS		0.00	lbs	1 OF 1	С	1:18		B30-0001	01

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